



DURA-KOTE

POLYESTER GEL COATS

Super Tooling Gel Coat

600 Series All Colors

Available in Drums and 5 Gallon Pails

Dura-Kote Super Tooling gel coat "all colors" is a premier tooling gel coat for critical fiber glass mold applications. Easy application and extremely low porosity make these products suitable for those applications where a higher level of performance is needed than with our standard tooling products.

PERFORMANCE BENEFITS

- Easy application
- Excellent dimensional stability
- Ultra low porosity surface
- Excellent chemical and abrasion resistance and hardness

TYPICAL LIQUID GEL COAT PROPERTIES

- Gel time @77F, 2% MEKP:..... 8.5 ± 1.5mins
- Viscosity @ 77F, 20RPM # spindle:..... 3200 ± 250cps
- Thixotropic Index: 5 plus
- Weight per gallon: 8.8 lbs
- Maximum Monomer content..... < 42 weight percent
- Maximum HAPs content < 42 weight percent
- Maximum volatile content..... < 47 weight percent

(Local regulations vary. Consult your local AQMD to determine actual VOC in use)

CURED FILM PROPERTIES

- Barcol Hardness: 34 +
- HDT 200F +

USAGE GUIDELINES

- Mix this product for at least 5 minutes at low speed prior to use
- MEKP levels should be kept at 2%
- Do not apply gel coats below 64°F
- Apply using airless spray at a the minimum practicable pressure
- Film thickness must be between 15mils and 25mils in 2-3 passes with a short flash off time between passes

SHELF LIFE

This product is stable for six months from date of production when stored away from sunlight at no more than 77°F. Extended storage will result in some drift in gel times and viscosity. Elevated temperatures will reduce shelf life further.



Our Products are intended for sale to industrial and commercial customers. We request that Customers inspect and test our products before use and satisfy themselves as to contents and suitability. Nothing herein shall constitute a warranty, expressed or implied, including any warranty or merchantability or fitness, nor is protection from any law of patent to be inferred. All patent rights are reserved. The exclusive remedy for all proven claims is replacement of our materials and in no event shall we be liable for special, incidental or consequential damages
9/9/2015 ISO 9001:2000 Registered Company